## **FLARING & SWAGING TOOLS**

## FLARING (45°) & SWAGING TOOL

## For 1/8" to 3/4" and 4 mm to 22 mm 0.D. tubing.

**275-FS** Flares and swages. Converts quickly. Screw-type feed. Ideal for use in close quarters. Two bars included cover 9 sizes. Swivel-type swaging adapters and flaring cone are hardened steel chrome-finished for easy operation. Self-centering,slip-on forged steel yoke. In tool case. Wt.3.5 lbs.

Flares 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" O.D.

Includes 5 swage adapters that swage 7 tube sizes 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4" 0.D.

Replacement parts: 278-FS-03X04X06 Adapter 3/16", 1/4", 3/8". 278-FS-05 Adapter 5/16". 278-FS-08 Adapter 1/2". **278-FS-10** Adapter 5/8". **278-FS-12** Adapter 3/4". **S38600** Flaring Cone.

**275-FSM** Metric flaring and swaging tool. Same as 275-FS except for metric size tubing 4 mm, 6 mm, 8 mm, 10 mm, 12 mm, 14 mm, 15 mm, 16 mm, 18 mm, 22 mm 0.D. tubing. In tool case. Wt. 3.5 lbs.

 
 Replacement parts:
 278-FSM-4-6-10 Adapter 4 mm, 6 mm, 10 mm.

 278-FSM-8 Adapter 8 mm.
 278-FSM-12 Adapter 12 mm.

 278-FSM-14 Adapter 14 mm.
 278-FSM-14 Adapter 14 mm.
 278-FSM-15 Adapter 15 mm. 278-FSM-16 Adapter 16 mm. 278-FSM-18 Adapter 18 mm. 278-FSM-22 Adapter 22 mm. S38600 Flaring Cone.





275-FS

Outside Tube Diameter	(in.)	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Wall Thickness	(in.)	.020	.028	.035	.035	.035	.035	.035	.035	.035

Outside Tube Diameter	(mm)	4	6	8	10	12	14	15	16	18	22
Wall Thickness	(mm)	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0