



10/5/12

Technical requirements:

1. Deburred, cleaned, without crash on surface;
2. Test pressure 3.4Mpa, no leakage after 60S;
3. Sealed after test, to prevent dust into the product;
4. Tolerance of angle +/- 0.5°. Not specified size tolerance, as per GB/T 1804-v standard.

Serial No.	Name	Drawing No.	Material	Quantity	Remark
13	Thread sealing cap	LWM-03-G	Plastic	1	
12	Teflon gasket	NL-1917-0XQ	PTFE	1	
11	O ring	XJ-1435-0XQ	Buna-N rubber	1	
10	Nut	TBB-M1008a-LM	45#	1	
9	Bolt	TBB-M101540-LS	45#	1	
8	Bracket	GG-10209-AZ	DC01	1	
7	Lower end cap	TB-12725-XDG	DC01	1	
6	Cylinder	GG-PKC102VF-TT	SPHC	1	
5	Discharge pipeline	GG-PKC102J-CYG	Q235	1	
4	Nipple	TBB-G03-LJT	Q235	1	
3	Upper end cap	TB-12725-3-SDG	DC01	1	
2	Connection	1-14UNF-24	Q235	1	
1	Angle valve	XZF-1614G03	Q235	1	

				名称	Drawing No.	材料
				Receiver	CRD-102VF	
标记	处数	更改文件号	签字	日期	Proportion	重量
签字	日期	签字	日期		5:3	Paper web
设计		标准化				A3
制图		工艺				
审核		批准				
				共 页	第 页	