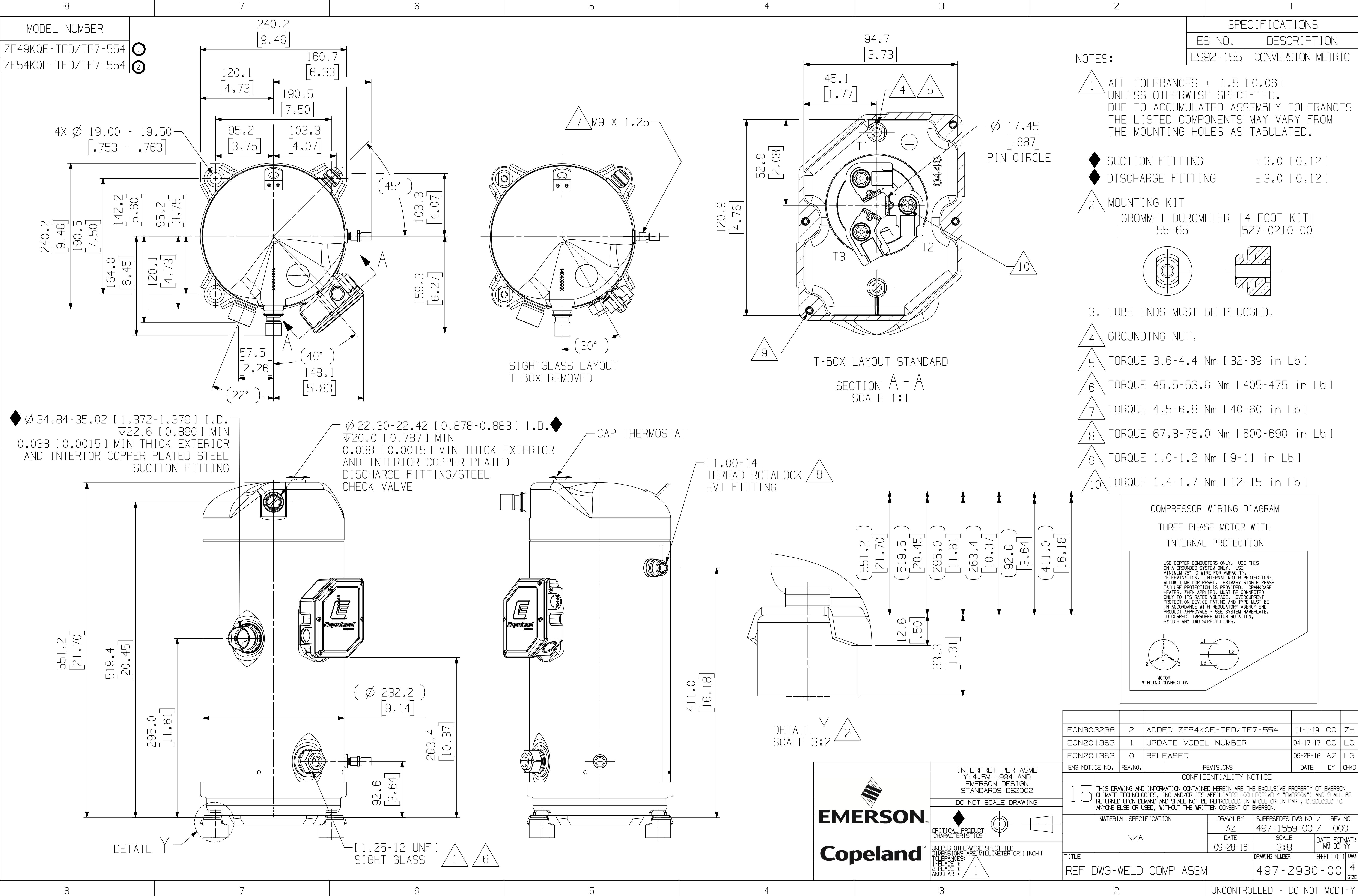








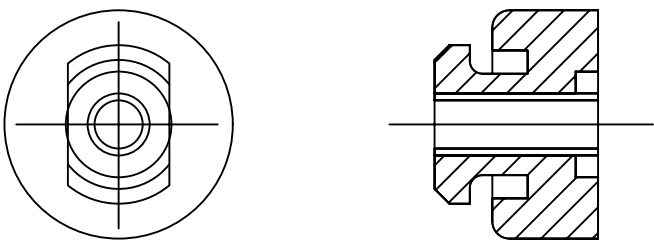
| SPECIFICATIONS |                   |
|----------------|-------------------|
| ES NO.         | DESCRIPTION       |
| ES92-155       | CONVERSION-METRIC |

NOTES:

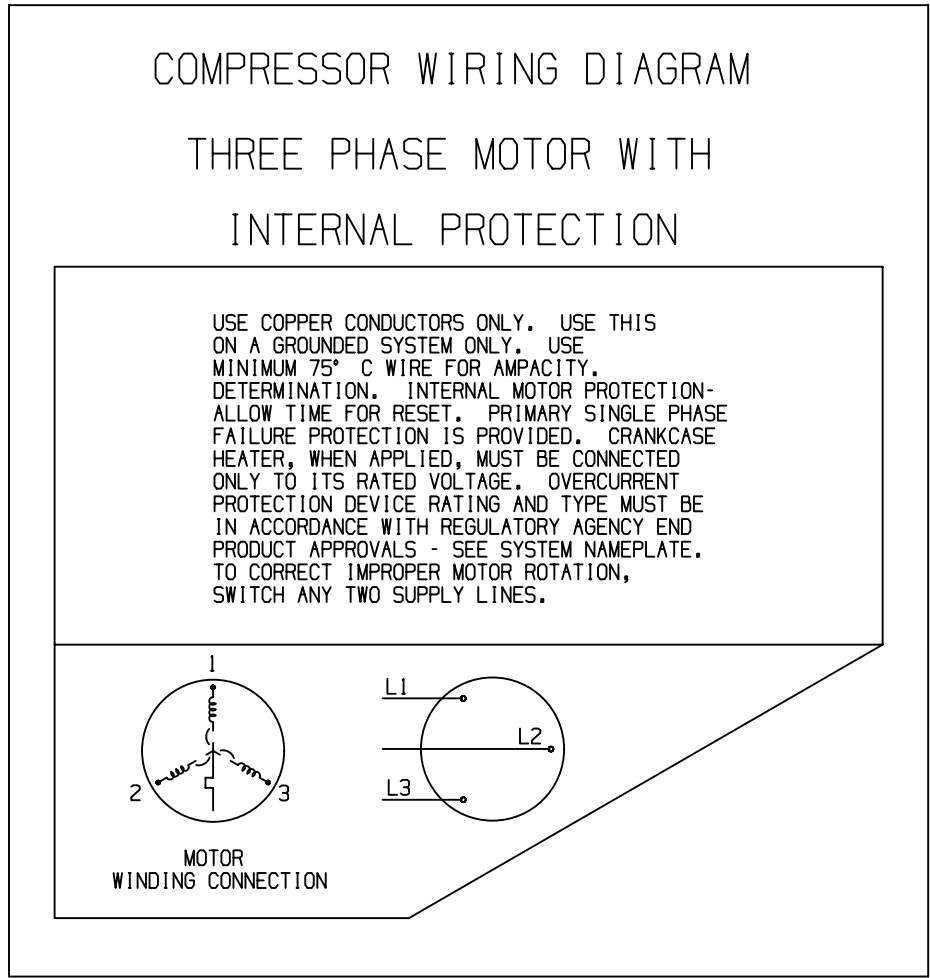
1 ALL TOLERANCES  $\pm 1.5$  [0.06] UNLESS OTHERWISE SPECIFIED. DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS TABULATED.

- ◆ SUCTION FITTING  $\pm 3.0$  [0.12]
- ◆ DISCHARGE FITTING  $\pm 3.0$  [0.12]

| MOUNTING KIT      |             |
|-------------------|-------------|
| GROMMET DUROMETER | 4 FOOT KIT  |
| 55-65             | 527-0210-00 |



3. TUBE ENDS MUST BE PLUGGED.
- 4 GROUNDING NUT.
- 5 TORQUE 3.6-4.4 Nm [32-39 in Lb]
- 6 TORQUE 45.5-53.6 Nm [405-475 in Lb]
- 7 TORQUE 4.5-6.8 Nm [40-60 in Lb]
- 8 TORQUE 67.8-78.0 Nm [600-690 in Lb]
- 9 TORQUE 1.0-1.2 Nm [9-11 in Lb]
- 10 TORQUE 1.4-1.7 Nm [12-15 in Lb]



|                        |                                                                                                                                                                                                                                                                                                                           |                           |                            |              |      |
|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|----------------------------|--------------|------|
| ECN303238              | 2                                                                                                                                                                                                                                                                                                                         | ADDED ZF54KQE-TFD/TF7-554 | 11-1-19                    | CC           | ZH   |
| ECN201363              | 1                                                                                                                                                                                                                                                                                                                         | UPDATE MODEL NUMBER       | 04-17-17                   | CC           | LG   |
| ECN201363              | 0                                                                                                                                                                                                                                                                                                                         | RELEASED                  | 09-28-16                   | AZ           | LG   |
| ENG NOTICE NO.         | REV.NO.                                                                                                                                                                                                                                                                                                                   | REVISIONS                 |                            | DATE         | BY   |
| CONFIDENTIALITY NOTICE |                                                                                                                                                                                                                                                                                                                           |                           |                            |              |      |
| 15                     | THIS DRAWING AND INFORMATION CONTAINED HEREIN ARE THE EXCLUSIVE PROPERTY OF EMERSON CLIMATE TECHNOLOGIES, INC AND/OR ITS AFFILIATES (COLLECTIVELY "EMERSON") AND SHALL BE RETURNED UPON DEMAND AND SHALL NOT BE REPRODUCED IN WHOLE OR IN PART, DISCLOSED TO ANYONE ELSE OR USED, WITHOUT THE WRITTEN CONSENT OF EMERSON. |                           |                            |              |      |
| MATERIAL SPECIFICATION |                                                                                                                                                                                                                                                                                                                           | DRAWN BY                  | SUPERSEDES DWG NO / REV NO |              |      |
| N/A                    |                                                                                                                                                                                                                                                                                                                           | AZ                        | 497-1559-00 / 000          |              |      |
|                        |                                                                                                                                                                                                                                                                                                                           | DATE                      | SCALE                      | DATE FORMAT: |      |
|                        |                                                                                                                                                                                                                                                                                                                           | 09-28-16                  | 3:8                        | MM-DD-YY     |      |
| TITLE                  |                                                                                                                                                                                                                                                                                                                           |                           | DRAWING NUMBER             | SHEET 1 OF 1 | DWG  |
| REF DWG-WELD COMP ASSM |                                                                                                                                                                                                                                                                                                                           |                           | 497-2930-00                | 4            | SIZE |

INTERPRET PER ASME Y14.5M-1994 AND EMERSON DESIGN STANDARDS DS2002

DO NOT SCALE DRAWING

CRITICAL PRODUCT CHARACTERISTICS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR ( INCH )

TOLERANCES:

1-PLACE: 1

2-PLACE: 1

ANGULAR: 1