

**Honeywell Refrigerant R404A****10303133**

Version 1.0

Revision Date 11/08/2019

Print Date 11/30/2023

**SECTION 1. IDENTIFICATION**

Product name : Honeywell Refrigerant R404A

Number : 000000024134

Product Use Description : Refrigerant

Manufacturer or supplier's details : Honeywell Trading (Shanghai) Co., Ltd.  
No.69 Xi Ya Rd,  
Shanghai, 020 200131

For more information call : 800-522-8001  
+1-973-455-6300(Monday-Friday, 9:00am-5:00pm)

**In case of emergency call : Medical: 1-800-498-5701 or +1-303-389-1414**  
**: Transportation (CHEMTREC): 1-800-424-9300 or**  
**+1-703-527-3887**  
:  
: (24 hours/day, 7 days/week)

**SECTION 2. HAZARDS IDENTIFICATION****Emergency Overview**

Form : Liquefied gas

Color : colourless

Odor : weak

**Classification of the substance or mixture**

Classification of the substance or mixture : Gases under pressure, Liquefied gas  
Simple Asphyxiant

**GHS Label elements, including precautionary statements**

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Symbol(s)

:



Signal word

: Warning

Hazard statements

: Contains gas under pressure; may explode if heated.  
May displace oxygen and cause rapid suffocation.

Precautionary statements

: **Storage:**  
Protect from sunlight. Store in a well-ventilated place.Hazards not otherwise  
classified: May cause cardiac arrhythmia.  
May cause frostbite.  
May cause eye and skin irritation.**Carcinogenicity**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature

: Mixture

Chemical name	CAS-No.	Concentration
1,1,1-Trifluoroethane	420-46-2	52.00 %
Pentafluoroethane	354-33-6	44.00 %
1,1,1,2-Tetrafluoroethane	811-97-2	4.00 %

**SECTION 4. FIRST AID MEASURES**

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- General advice : First aider needs to protect himself. Move out of dangerous area. Take off all contaminated clothing immediately.
- Inhalation : Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group.
- Skin contact : After contact with skin, wash immediately with plenty of water. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. If symptoms persist, call a physician.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.
- Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

**Notes to physician**

- Indication of immediate medical attention and special treatment needed, if necessary : Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions. Treat frost-bitten areas as needed.

**SECTION 5. FIREFIGHTING MEASURES**

- Suitable extinguishing media : The product is not flammable.  
ASHRAE 34  
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during firefighting : Contents under pressure.  
This product is not flammable at ambient temperatures and atmospheric pressure.  
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.  
Container may rupture on heating.

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Cool closed containers exposed to fire with water spray.  
Do not allow run-off from fire fighting to enter drains or water courses.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Fire may cause evolution of:

Hydrogen fluoride

Carbon oxides

Halogenated compounds

Carbonyl halides

Gaseous hydrogen chloride (HCl).

Special protective equipment for firefighters : Wear full protective clothing and self-contained breathing apparatus.

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures : Immediately evacuate personnel to safe areas.  
Keep people away from and upwind of spill/leak.  
Wear personal protective equipment. Unprotected persons must be kept away.  
Remove all sources of ignition.  
Avoid skin contact with leaking liquid (danger of frostbite).  
Ventilate the area.  
After release, disperses into the air.  
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
Avoid accumulation of vapours in low areas.  
Unprotected personnel should not return until air has been tested and determined safe.  
Ensure that the oxygen content is  $\geq 19.5\%$ .

Environmental precautions : Prevent further leakage or spillage if safe to do so.  
The product evaporates readily.

Methods and materials for containment and cleaning up : Ventilate the area.

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**SECTION 7. HANDLING AND STORAGE****Handling**

Precautions for safe handling : Handle with care.  
Avoid inhalation of vapour or mist.  
Do not get in eyes, on skin, or on clothing.  
Wear personal protective equipment.  
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.  
Follow all standard safety precautions for handling and use of compressed gas cylinders.  
Use authorized cylinders only.  
Protect cylinders from physical damage.  
Do not puncture or drop cylinders, expose them to open flame or excessive heat.  
Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.  
Do not remove screw cap until immediately ready for use.  
Always replace cap after use.

Advice on protection against fire and explosion : The product is not flammable.  
Can form a combustible mixture with air at pressures above atmospheric pressure.

**Storage**

Conditions for safe storage, including any incompatibilities : Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use.  
Keep containers tightly closed in a dry, cool and well-ventilated place.  
Storage rooms must be properly ventilated.  
Ensure adequate ventilation, especially in confined areas.  
Protect cylinders from physical damage.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Protective measures : Do not breathe vapour.  
Do not get in eyes, on skin, or on clothing.  
Ensure that eyewash stations and safety showers are close to

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- the workstation location.
- Engineering measures : General room ventilation is adequate for storage and handling. Perform filling operations only at stations with exhaust ventilation facilities.
- Eye protection : Wear as appropriate:  
Safety glasses with side-shields  
If splashes are likely to occur, wear:  
Goggles or face shield, giving complete protection to eyes
- Hand protection : Leather gloves  
In case of contact through splashing:  
Protective gloves  
Neoprene gloves  
Polyvinyl alcohol or nitrile- butyl-rubber gloves
- Skin and body protection : Avoid skin contact with leaking liquid (danger of frostbite).  
Wear cold insulating gloves/ face shield/ eye protection.
- Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.  
Wear a positive-pressure supplied-air respirator.  
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
For rescue and maintenance work in storage tanks use self-contained breathing apparatus.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
Ensure adequate ventilation, especially in confined areas.  
Do not get in eyes, on skin, or on clothing.  
Remove and wash contaminated clothing before re-use.  
Keep working clothes separately.

**Exposure Guidelines**

Components	CAS-No.	Value	Control parameters	Update	Basis
1,1,1-Trifluoroethane	420-46-2	TWA : Time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.

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1,1,1-Trifluoroethane	420-46-2	TWA : Time weighted average	3,400 mg/m3 (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
Pentafluoroethane	354-33-6	TWA : Time weighted average	4,900 mg/m3 (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
Pentafluoroethane	354-33-6	TWA : Time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : Time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : Time weighted average	4,240 mg/m3 (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : Time weighted average	4,240 mg/m3 (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : Liquefied gas

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Color	: colourless
Odor	: weak
pH	: Note: neutral
Freezing point	: Note: no data available
Boiling point/boiling range	: -47.8 °C
Flash point	: Note: Not applicable
Evaporation rate	: > 1 Method: Compared to CCl <sub>4</sub> .
Lower explosion limit	: Note: None
Upper explosion limit	: Note: None
Vapor pressure	: 12,610 hPa at 21.1 °C(70.0 °F) 25,572 hPa at 54.4 °C(129.9 °F)
Vapor density	: 3.43 Note: (Air = 1.0)
Density	: 1.08 g/cm <sup>3</sup> at 21.1 °C
Water solubility	: Note: Very slightly soluble in cold water, hot water.
Partition coefficient: n-octanol/water	: log Pow: 1.06 Test substance: 1,1,1,2-tetrafluoroethane (HFC-134a)



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Ignition temperature	: < 750 °C
Decomposition temperature	: > 250 °C
Viscosity, dynamic	: Note: no data available
Viscosity, kinematic	: Note: no data available

**SECTION 10. STABILITY AND REACTIVITY**

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Hazardous polymerisation does not occur.
Conditions to avoid	: Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Decomposes under high temperature. Some risk may be expected of corrosive and toxic decomposition products. Can form a combustible mixture with air at pressures above atmospheric pressure. Do not mix with oxygen or air above atmospheric pressure.
Incompatible materials	: Oxidizing agents Finely divided metal powders such as aluminum, magnesium, or zinc.
Hazardous decomposition products	: Halogenated compounds Hydrogen fluoride Carbonyl halides Carbon oxides Gaseous hydrogen chloride (HCl).

**SECTION 11. TOXICOLOGICAL INFORMATION**

Acute inhalation toxicity

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1,1,1-Trifluoroethane	: LC50: > 540000 ppm Exposure time: 4 h Species: Rat
	LC50: > 106 mg/l Exposure time: 4 h Species: Rat
Pentafluoroethane	: > 769000 ppm Exposure time: 4 h Species: Rat
1,1,1,2-Tetrafluoroethane	: LC50: > 500000 ppm Exposure time: 4 h Species: Rat
Sensitisation 1,1,1-Trifluoroethane	: Cardiac sensitization Species: dogs Note: 1,1,1,2-tetrafluoroethane (HFC-134a): Cardiac sensitisation threshold (dog): 80000 ppm.
Pentafluoroethane	: Cardiac sensitization Species: dogs Note: No-observed-effect level 75 000 ppm Lowest observed effect level 100 000 ppm
1,1,1,2-Tetrafluoroethane	: Cardiac sensitization Species: dogs Note: No-observed-effect level 50 000 ppm Lowest observed effect level 75 000 ppm
Repeated dose toxicity 1,1,1-Trifluoroethane	: Species: Rat Application Route: Inhalation Exposure time: (90 d) NOEL: 40000 ppm Subchronic toxicity
Pentafluoroethane	: Species: Rat

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	Application Route: Inhalation Exposure time: (4 Weeks) NOEL: 50000 ppm Subchronic toxicity
1,1,1,2-Tetrafluoroethane	: Species: Rat NOEL: 40000 ppm
Genotoxicity in vitro 1,1,1-Trifluoroethane	: Test Method: Ames test Result: negative
Pentafluoroethane	: Test Method: Ames test Result: negative
1,1,1,2-Tetrafluoroethane	: Note: In vitro tests did not show mutagenic effects.  : Cell type: Human lymphocytes Result: negative  : Cell type: Human lymphocytes Result: negative  : Cell type: Chinese Hamster Ovary Cells Result: negative
Genotoxicity in vivo 1,1,1-Trifluoroethane	: Species: Mouse Cell type: Bone marrow Application Route: Inhalation Result: negative
Teratogenicity 1,1,1-Trifluoroethane	: Species: Rat Application Route: Inhalation exposure NOAEL, Teratog: 40,000 ppm NOAEL, Maternal: 40,000 ppm Note: Did not show teratogenic effects in animal experiments.  Species: Rabbit Application Route: Inhalation exposure

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	NOAEL, Teratog: 40,000 ppm NOAEL, Maternal: 40,000 ppm Note: Did not show teratogenic effects in animal experiments.
Pentafluoroethane	: Species: Rabbit Application Route: Inhalation exposure NOAEL, Teratog: 50,000 ppm NOAEL, Maternal: 50,000 ppm Note: Did not show teratogenic effects in animal experiments.  Species: Rat Application Route: Inhalation exposure NOAEL, Teratog: 50,000 ppm NOAEL, Maternal: 50,000 ppm Note: Did not show teratogenic effects in animal experiments.
Further information	: Note: Acute Health Hazard Ethane, pentafluoro- (HFC-125): Cardiac sensitisation threshold (dog): 75000 ppm. 1,1,1-trifluoroethane (HFC-143a): Cardiac sensitisation threshold (dog): >250000 ppm. 1,1,1,2-tetrafluoroethane (HFC-134a): Cardiac sensitisation threshold (dog): 80000 ppm. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Irritating to eyes and skin. Rapid evaporation of the liquid may cause frostbite. Avoid skin contact with leaking liquid (danger of frostbite). May cause cardiac arrhythmia. Chronic Health Hazard 1,1,1-trifluoroethane (HFC-143a): Not mutagenic in AMES Test.

**SECTION 12. ECOLOGICAL INFORMATION**

Biodegradability Pentafluoroethane	: Result: Not readily biodegradable. Value: 5 % Method: OECD 301 D
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**Further information on ecology**

Additional ecological information	: This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations at 40 CFR Part 82. This product contains greenhouse gases which may contribute
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to global warming. Do NOT vent to the atmosphere. To comply with provisions of the U.S. Clean Air Act, any residual must be recovered.

**SECTION 13. DISPOSAL CONSIDERATIONS**

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

Note : This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling.

**SECTION 14. TRANSPORT INFORMATION**

**DOT** UN/ID No. : UN 3337  
 Proper shipping name : REFRIGERANT GAS R 404A  
 Class : 2.2  
 Packing group  
 Hazard Labels : 2.2

**IATA** UN/ID No. : UN 3337  
 Description of the goods : REFRIGERANT GAS R 404A  
 Class : 2.2  
 Hazard Labels : 2.2  
 Packing instruction (cargo aircraft) : 200  
 Packing instruction (passenger aircraft) : 200

**IMDG** UN/ID No. : UN 3337  
 Description of the goods : REFRIGERANT GAS R 404A  
 Class : 2.2  
 Hazard Labels : 2.2  
 EmS Number : F-C, S-V  
 Marine pollutant : no

**SECTION 15. REGULATORY INFORMATION**

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**Inventories**

- US. Toxic Substances Control Act : On TSCA Inventory
- Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory
- Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL) : All components of this product are on the Canadian DSL
- Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory
- Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory
- Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : On the inventory, or in compliance with the inventory
- China. Inventory of Existing Chemical Substances (IECSC) : On the inventory, or in compliance with the inventory
- New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand : On the inventory, or in compliance with the inventory

**National regulatory information**

- SARA 302 Components** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313 Components** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
- SARA 311/312 Hazards** : Acute Health Hazard  
Sudden Release of Pressure Hazard

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**California Prop. 65** : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**SECTION 16. OTHER INFORMATION**

	<b>HMIS III</b>	<b>NFPA</b>
Health hazard	: 1	2
Flammability	: 1	1
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

**Further information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group