

45° ROL-AIR™ FLARING TOOLS

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Flares and burnishes 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" O.D. tubing.

500-FC Faceted, hardened steel, chrome-finished cone rolls out perfect 45° flares above die block, and automatically burnishes flare face reducing the need for deburring. Original wall thickness is maintained at base of flare. New slip-on yoke permits use in tight quarters, where there is little space between nut and tube end. Larger handle, with better leverage, and precision threads on feed screw make flaring effortless. Heat treated dies grip tubing without scoring. Satin chrome and black finish. Wt. 1.5 lbs.

Outside Tube Diameter	(in.)	3/16	1/4	5/16	3/8	1/2	5/8
Wall Thickness	(in.)	.028	.035	.035	.035	.035	.035

METRIC SIZE 45° ROL-AIR FLARING TOOL

500-FCM Same as 500-FC except for metric size tubing 6 mm, 8 mm, 10 mm, 12 mm, 15 mm and 16 mm O.D.

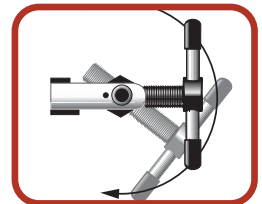
Outside Tube Diameter	(mm)	6	8	10	12	15	16
Wall Thickness	(mm)	1.0	1.0	1.0	1.0	1.0	1.0



500-FC



Flares rolled out above die bar by super-smooth faceted cone. Makes stronger flares.



PATENTED Unique detention mechanism for rapid engagement and release of die blocks.



Flares rolled out above die bar by super-smooth faceted cone. Makes stronger flares.



525-F

“GRABBER”™ ROL-AIR 45° FLARING TOOL

Universal application. Adjustable opening holds all sizes. Flares and burnishes 3/16" to 5/8" (4.75 to 16 mm) O.D. tubing.

525-F Unique, self-adjusting, tube holding mechanism permits flaring any size tubing within the range of 3/16" to 5/8" (4.75 to 16 mm) O.D. tubing. Innovative, single-opening design is more compact and easier to use than conventional multi-opening flaring bars. Faceted, hardened steel, chrome-finished cone rolls out and burnishes perfect 45° flare above the tube-holding mechanism reducing need for deburring. Original wall thickness is maintained at base of flare. Slip-on self-centering yoke permits use in tight quarters. Large handle, with better leverage, and precision threads on feed screw make flaring effortless. High quality construction with satin chrome and black finish. Wt. 1.75 lbs.

Outside Tube Diameter	(in.)	3/16	1/4	5/16	3/8	1/2	5/8
Wall Thickness	(in.)	.028	.035	.035	.035	.035	.035

Outside Tube Diameter	(mm)	4.75	6	8	10	12	15	16
Wall Thickness	(mm)	1.0	1.0	1.0	1.0	1.0	1.0	1.0

- (1) Insert tubing into adjustable opening of tube-holding assembly. Position end of tubing approximately 1/8" above the surface of holder.
- (2) Tighten clamp screw approximately 1/2 to 3/4 of a turn beyond free travel position to secure tubing.
- (3) Be certain flaring cone surface is oiled. Slip yoke over tube holding assembly centering on tubing. Twist yoke clockwise to lock in position. Turn yoke handle clockwise to flare.

