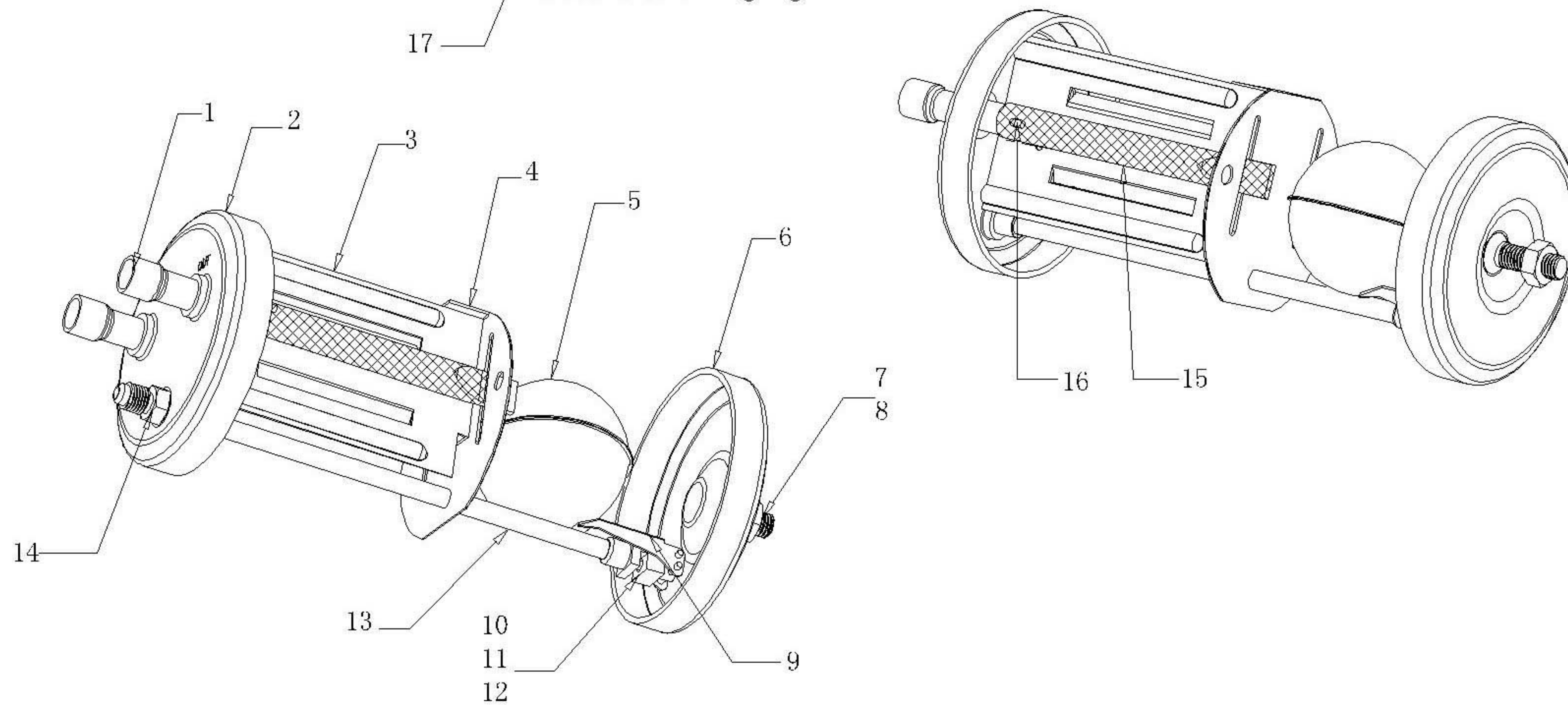
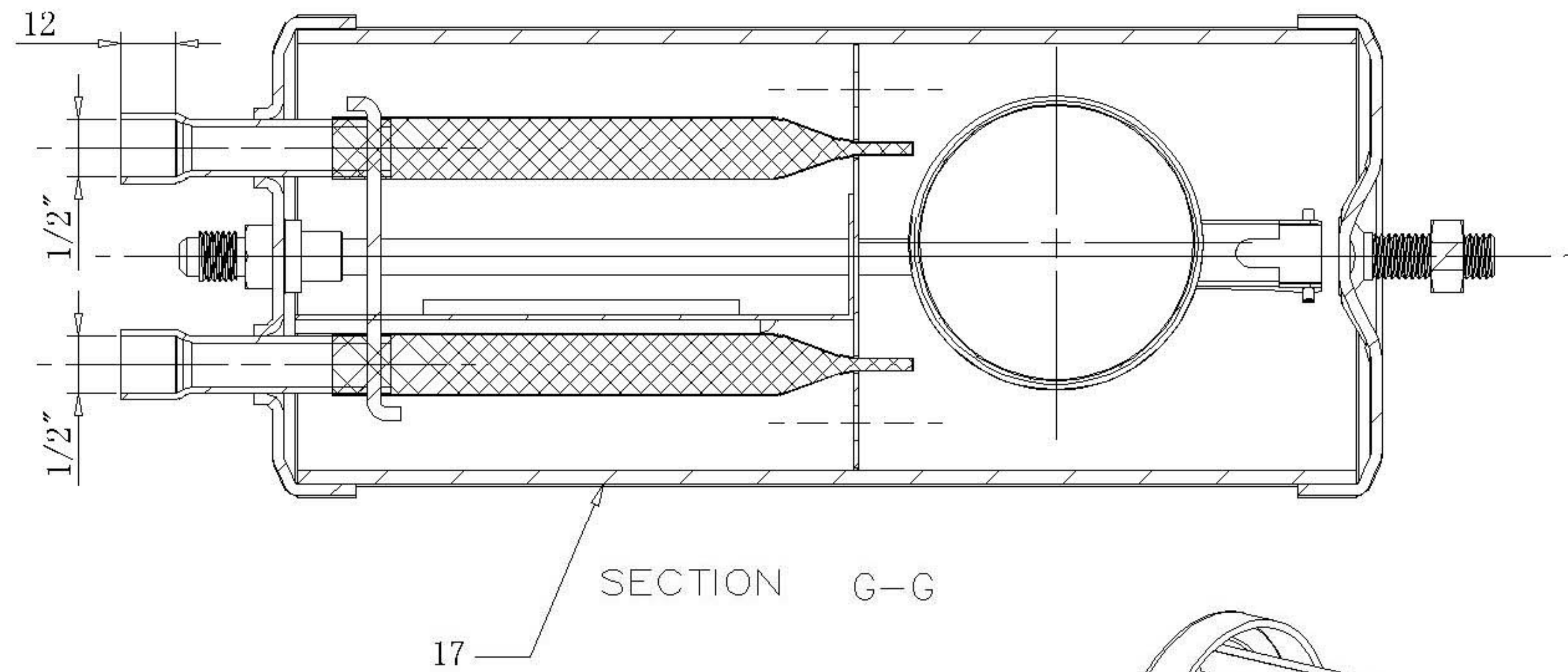


Technical requirements:
 1: Deburred, without welding slag & crash on surface;
 2: Keep inside clean and dry, seal interface after testing, to prevent dust into the product;
 3: Test pressue 3.4Mpa, no leakage after 60S;
 4: Not specified size tolerance, as per GB/T 1804-V standard.



20	XJS-004	Rubber plug	2	Rubber	包装领取
19	LWM-02-G	Plastic seal cap	1	Plastic	
18	XJ-1015-0XQ	O-ring	1	Nitrile rubber	
17	GG-PKW55824-TT	Cylinder	1	Q195	
16	BXG-2580-XB	Pin	1	Stainless steel 304	
15	BXG-13129-LW	Strainer mesh	2	Stainless steel	
14	TBB-07-20CNF-LJT-21	Screwed joint	1	Q235	
13	GG-PKW5301-CYG	Oil tube (O.D. 25.4mm)	1	Q235	
12	BXG-2522-XB	Pin	2	Stainless steel 304	
11	BXG-522-FZ	Valve needle	1	Stainless steel 304	
10	HT-3-FK	Valve block	1	Brass C3371	
9	BXG-3-YB	rocker arm & connecting rod	1	Stainless steel 304	
8	TBB-M101527-L.S	Bolt	1	45#	Countersunk bolt (total length 32mm)
7	TBB-M1008a-LM	Nut	1	45#	Zinc plating
6	TB-10225-XDG	Lower end cap	1	DC01	
5	BXG-3-FQ	Floating ball	1	Stainless steel 304	
4	TB-102b-DB	Dam-board	1	Cold plate	Zinc plating
3	TB-102a-DB	Dam-board	1	Cold plate	Zinc plating
2	TB-10225-013-SDG	Upper end cap	1	DC01	
1	TG-01360-TJG	Copper connection tube	2	TP2Y2	

Serial No.	Drawing No.	Product name	Quantity	Material	Remark
		Product name		Drawing No.	材料
		Refrigerant Oil Separator		PKW-55824	
标记	处数	更改文件号	签字	日期	图 纸 版 本
设计		日期			重 量
制图		工艺			Proportion
校对		标准			
审核		批准	共 页	第 页	