



Technical requirements:

1. Deburred, cleaned, without crash on surface;
2. Test pressure 3.4Mpa, no leakage after 60S;
3. Sealed after test, to prevent dust into the product;
4. Tolerance of angle +/- 0.5°. Not specified size tolerance, as per GB/T 1804-v standard.

10/5/12

| Serial No. | Name | Drawing No. | Material | Quantity | Remark |
|------------|--------------------|------------------|---------------|----------|--------|
| 13 | Thread sealing cap | LWM-05-G | Plastic | 1 | |
| 12 | Teflon gasket | NL-2517-0XQ | PTFE | 1 | |
| 11 | O ring | XJ-2005-0XQ | Buna-N rubber | 1 | |
| 10 | Nut | TBB-M1008a-LM | 45# | 1 | |
| 9 | Bolt | TBB-M101540-LS | 45# | 1 | |
| 8 | Bracket | GG-11416-AZ | DC01 | 1 | |
| 7 | Lower end cap | TB-16532-XDG | DC01 | 1 | |
| 6 | Cylinder | GG-PKC105VF-TT | SPHC | 1 | |
| 5 | Discharge pipeline | GG-PKC105J-CYG | Q235 | 1 | |
| 4 | Nipple | TBB-G05-LJT | Q235 | 1 | |
| 3 | Upper end cap | TB-16532-22A-SDG | DC01 | 1 | |
| 2 | Connection | 20-12UNF-17a | Q235 | 1 | |
| 1 | Angle valve | XZF-1614G05 | Q235 | 1 | |

| | | | | | 名称 | Drawing No. | | 材料 |
|----|----|-------|-----|----|----------|-------------|----|-----------|
| | | | | | Receiver | CRD-105VF | | |
| 标记 | 处数 | 更改文件号 | 签字 | 日期 | | Proportion | 重量 | Paper web |
| 签字 | 日期 | | 签字 | 日期 | | 2:1 | | A3 |
| 设计 | | | 标准化 | | | | | |
| 制图 | | | 工艺 | | | | | |
| 审核 | | | 批准 | | | | | |
| | | | | | 共 页 | 第 页 | | |