



Technical requirements:

1. Deburred, cleaned, without crash on surface;
2. Test pressure 3.4Mpa, no leakage after 60S;
3. Sealed after test, to prevent dust into the product;
4. Tolerance of angle +/- 0.5°. Not specified size tolerance, as per GB/T 1804-v standard.

Handwritten signature and date: 10/5/12

Serial No.	Name	Drawing No.	Material	Quantity	Remark
13	Rubber plug	XJS-007	Rubber	1	
12	Teflon gasket	NL-2517-0XQ	PTFE	1	
11	Nut	TBB-M1210-LM	45#	1	
10	Bolt	TBB-M101540-LS	45#	1	
9	Bracket	GG-11416-AZ	DC01	1	
8	Lower end cap	TB-16532-XDG	DC01	1	
7	Cylinder	GG-PKC107J-TT	SPHC	1	
6	Discharge pipeline	GG-PKC107J-CYG	Q235	1	
5	Copper connection tube	TG-2532-TJG	TP ₂ Y ₂	1	
4	Bushing	GG-2510-GJG	Q235	1	
3	Upper end cap	TB-16532-22A-SDG	DC01	1	
2	Connection	20-12UNF-17	Q235	1	
1	Angle valve	XZF-201214	TP ₂ Y ₂ /Q235	1	

					名称	Drawing No.	材料	
					Receiver	CRD-107VFS		
标记	处数	更改文件号	签字	日期		Proportion	重量	Paper web
签字		日期	签字	日期		7:20		A3
设计			标准化					
制图			工艺					
审核			批准					
					共	页	第	页