



Remark: KC: Power interrupt switch when opening door
 SA: External linkage signal
 KR : Gas exhaust temp. protection switch
 HLP: High and low voltage protection switch.
 FR: fan motor overload protection relay

Warning: re-heat the oil before the machine starting. To heat the oil temp 15 degree higher than the ambient temp.

11 is protection switch is forbidden for short circuit, otherwise which can cause the accident.