



Minimum Evaporating Temp. With:

- 10 K Suction Superheat ASERCOM certified
- 25 °C Suction Gas Return
- Maximum Evaporating Temperature

Suction Superheat 10.0K

Liquid Subcooling 0.0K

Evaporating Temperature, °C

Cond °C	Cooling Capacity, kW									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
30.0	4.35	5.52	6.91	8.55	10.45	12.70	13.65	15.25	16.65	18.20
35.0	4.05	5.18	6.52	8.10	9.94	12.10	13.05	14.55	15.90	17.40
40.0	3.75	4.83	6.12	7.63	9.40	11.45	12.35	13.80	15.15	16.55
45.0		4.48	5.71	7.15	8.83	10.80	11.65	13.05	14.30	15.65
50.0			5.28	6.65	8.25	10.10	10.95	12.30	13.50	14.75
55.0				6.14	7.65	9.42	10.20	11.45	12.60	13.85
60.0					7.03	8.70	9.44	10.65	11.70	12.90
65.0					6.39	7.95	8.65	9.77	10.80	11.90
67.0						7.65	8.32	9.42	10.40	11.50

50 Hz

ZR48K3E-TFD

R407C Dew Point

Cond °C	Power, kW									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
30.0	2.14	2.13	2.11	2.09	2.05	2.00	1.97	1.92	1.88	1.82
35.0	2.38	2.37	2.36	2.34	2.31	2.27	2.25	2.21	2.17	2.13
40.0	2.66	2.64	2.63	2.61	2.59	2.56	2.55	2.52	2.49	2.45
45.0		2.95	2.94	2.93	2.91	2.89	2.88	2.85	2.83	2.80
50.0			3.30	3.29	3.27	3.25	3.25	3.23	3.21	3.19
55.0				3.71	3.69	3.68	3.67	3.65	3.64	3.62
60.0					4.18	4.16	4.16	4.14	4.13	4.12
65.0					4.75	4.73	4.72	4.71	4.70	4.69
67.0						4.98	4.97	4.96	4.95	4.94

Cond °C	Current at 400 V, A									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
30.0	4.86	4.87	4.86	4.83	4.77	4.68	4.64	4.57	4.50	4.42
35.0	5.18	5.19	5.19	5.16	5.11	5.03	4.99	4.93	4.86	4.79
40.0	5.51	5.53	5.53	5.51	5.46	5.40	5.36	5.30	5.24	5.17
45.0		5.89	5.90	5.88	5.85	5.79	5.75	5.70	5.64	5.58
50.0			6.31	6.30	6.27	6.22	6.19	6.14	6.09	6.04
55.0				6.79	6.76	6.72	6.69	6.65	6.60	6.55
60.0					7.34	7.30	7.27	7.23	7.19	7.15
65.0					8.00	7.97	7.95	7.92	7.88	7.84
67.0						8.27	8.25	8.22	8.18	8.14

Cond °C	Suction Mass Flow, g/s									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
30.0	25.40	31.70	39.10	47.60	57.50	68.70	73.60	81.40	88.40	95.90
35.0	24.80	31.20	38.60	47.20	57.10	68.30	73.30	81.10	88.20	95.60
40.0	24.20	30.60	38.10	46.70	56.60	67.90	72.80	80.70	87.80	95.30
45.0		30.00	37.50	46.10	56.00	67.30	72.30	80.20	87.30	94.80
50.0			36.80	45.40	55.40	66.70	71.70	79.60	86.70	94.30
55.0				44.60	54.60	66.00	71.00	79.00	86.10	93.70
60.0					53.70	65.20	70.20	78.20	85.40	93.10
65.0					52.80	64.30	69.30	77.50	84.70	92.40
67.0						63.90	69.00	77.20	84.40	92.20

COMPRESSOR MECHANICAL AND PHYSICAL DATA

Displacement @ 50 Hz, m ³ /h	11.4
Length/Width, mm	246/246
Height, mm	431
Net Weight, kg	32.7
Gross Weight, kg	32.7
Stub Suction, inch	7/8
Stub Discharge, inch	1/2
Oil Quantity, l	1.36
Oil type (original charge)	POE RL32-3MAF
Oil type (approved oils)	POE RL32-3MAF, POE MOBIL EAL Arctic 22 CC
Base mounting (hole dia), mm	190 x 190 (8.5)
Sound Pressure @ 1m (HT), dBA	57
Sound Power (HT), dBA	68
Sound Power with Sound Shell (HT), dBA	62
Sound Conditions (HT, Temperatures:	7 / 54 / 18 °C at 50 Hz
Evap./Cond./Suction at freq./speed)	
PED Category	1
Max. Internal Free Volume, l	3.40
High Side PS gauge, bar	29.5
Low Side PS gauge, bar	20
Low Side TS Max., °C	50
Refrigerant's GWP	1774
Refrigerant's classification	A1

COMPRESSOR ELECTRICAL DATA (380-420 V / 3~ / 50 Hz)

Maximum Operating Current, A	10
Locked Rotor Current, A	50
Winding Resistance, ohm	3.88
Default Enclosure Class	IP 21 (IEC 34)

ACCESSORIES INCLUDED

Discharge Temperature Protection	Internal Thermodisk
Mounting Grommets	Standard

ACCESSORIES OPTIONAL

Crankcase Heater	70 W External
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MOTOR OPTIONS

Motor Code	Power Supply	Nominal Voltage, V	Start Connection	DOL Connection	Amps Factor
TFD	380-420 V / 3~ / 50 Hz	400		Y	1.00
TF5	200-220 V / 3~ / 50 Hz	200		Y	2.09
TFD	460 V / 3~ / 60 Hz	460		Y	1.04
TF5	200-230 V / 3~ / 60 Hz	230		Y	2.09