



- Quality Data:
- 1, All welded place should be well welded. Any defect on small holes and leaks is unacceptable. Keeping pressed nitrogen in circuits for 24 hours after welding.
  - 2, Each end connection should be sealed by a plastic cap or welding.
  - 3, Seamless steel tube was treated by oxidize resistance. After welding, entire heat exchanger is black painted except 1 inch cylinder from connections end.
  - 4, Maximum working pressure: 45bar on refrigerant side and 35bar on water side.
  - 5, Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
  - 6, In case of conflict between the specifications of this drawing and vendor specifications for this part, the latter controls.

MARK	NO.	REVISION	SIGNATURE	DATE	Coaxial Heat Exchanger Material Inner tube : Copper Outer tube : Steel
DESIGNER	Jun Yang	STANDARD			
CHECK		AUTHORIZED			
RECHECK		Q/TY			
PROCESS		DATE	2009.05.13	TOTAL: 1 PAGE	1 PAGE

杭州沈氏换热器有限公司  
 Hangzhou Shenshi Heat Exchanger Co., Ltd.  
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 42-4800/22.2/15.88/2-28.6/2

DWG. No. CSSE5200008

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